(19) World Intellectual Property Organization

International Bureau

(43) International Publication Date

15 April 2004 (15.04.2004)



10/526188

PCT

(10) International Publication Number WO 2004/032068 A1

(51) International Patent Classification7:

(21) International Application Number: PCT/SE2003/001359

G07D 11/00

(22) International Filing Date:

2 September 2003 (02.09.2003)

(25) Filing Language:

Swedish

(26) Publication Language:

English

(30) Priority Data:

0202586-4

2 September 2002 (02.09.2002)

(71) Applicant (for all designated States except US): ROSEN-**GRENS SAFE PAY AB** [SE/SE]; P.O. Box 121 43, S-402 42 Göteborg (SE).

(72) Inventors; and

(75) Inventors/Applicants (for US only): HANSSON, Gustaf,

Lars-Åke [SE/SE]; Vik Löta, S-640 31 Mellösa (SE). SKÅNBERG, Kurt, Erik [SE/SE]; Bäverstigen 12, S-641 53 Katrineholm (SE).

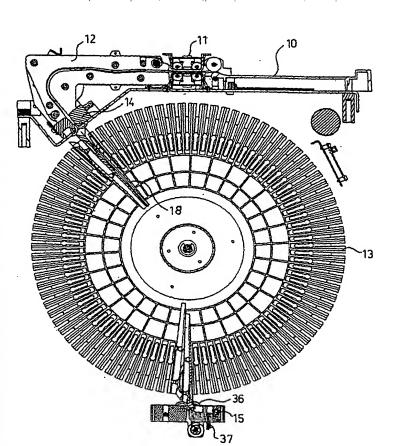
- (74) Agent: ZETTERSTRÖM, Alf; Alf Zetterström AB, Sågvägen 12, S-184 85 Åkersberga (SE).
- (81) Designated States (national): AU, CA, NO, RU, SE, US.
- (84) Designated States (regional): European patent (AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HU, IE, IT, LU, MC, NL, PT, RO, SE, SI, SK, TR).

Published:

with international search report

For two-letter codes and other abbreviations, refer to the "Guidance Notes on Codes and Abbreviations" appearing at the beginning of each regular issue of the PCT Gazette.

(54) Title: ARRANGEMENT FOR HANDLING BANKNOTES AND/OR OTHER DOCUMENTS



(57) Abstract: An arrangement for handling banknotes comprises a magazine (13) containing a plurality of magazine pockets (18). Each pocket (18) has an infeed and outfeed opening (26) through which a banknote can be fed in into or fed out from the pocket (18). Furthermore, each pocket is provided with means (27) for releasably holding a banknote fed in into the pocket (18) within the same. The arrangement also comprises controllable driving means (16, 17), by means of which a selectable magazine pocket (18) can be placed with its opening (26) in front of an infeed and/or outfeed station (14, 15) located adjacent to the magazine (13), and feeding means (33) for controllably feeding in a banknote into or feeding out a banknote from a pocket (18) placed in front of said station (14, 15). Said feeding means consist of feeding means (33) provided at said station (14, 15).

30

1

Arrangement for handling banknotes and/or other documents

The present invention relates to an arrangement for handling banknotes and/or other documents.

More particularly, the invention relates to such an arrangement of the kind comprising a magazine con-5 taining a plurality of magazine pockets, each one of said pockets being arranged to receive only one banknote or other document therein and having, at one end thereof, a combined infeed and outfeed opening through which a banknote or other document can be fed in into or fed 10 out from the pocket, and each one of said pockets being provided with means for releasably holding a banknote or other document fed in into the pocket within the same, said arrangement also comprising a controllable driving means for the magazine, by means of which a selectable 15 magazine pocket can be placed with its said opening in front of at least one infeed and/or outfeed station located adjacent to the magazine, and feeding means for controllably feeding in a banknote or other document into or controllably feeding out a banknote or other document from a pocket placed in front of said station.

An arrangement of said kind, especially intended for handling banknotes at cash desks or the like is previously known through SE-C2 508 152. However, in practice, this known arrangement presents manifest disadvantages. Firstly, it has been found that the movement of a selected pocket of the magazine to a position in front of an infeed and/or outfeed station cannot be effected at a sufficient speed to permit a plurality of banknotes to be fed in into or fed out from the magazine at a very rapid pace. Secondly, it has also been found that, the possible number of pockets in the magazine is far too

limited to meet the requirements nowadays existing in

respect of the total number of banknotes that the magazine should be able to contain.

The invention has for its purpose to provide an improved arrangement of the kind initially specified wherein the above disadvantages can be eliminated.

The arrangement according to the invention proposed for said purpose is primarily characterized in that said feeding means consist of feeding means provided at said station.

10 The invention makes it possible in a favourable manner to avoid the substantial restrictions in respect of the possible rate of feeding in banknotes into or feeding out banknotes from the magazine as well as in respect of the possible number of pockets in the maga-15 zine that exist in the known arrangement and are caused by the fact that the feeding means are formed by separate feeding means provided at each individual magazine pocket and giving rise to a high total moment of inertia of the magazine and additionally resulting in that the 20 pockets will inevitably have a comparatively high thickness at their ends provided with said openings. The proposed use of feeding means provided at the infeed and/or outfeed station instead of separate feeding means at each individual pocket makes it possible for given total 25 dimensions of the magazine to obtain a considerable reduction of the total moment of inertia of the magazine while simultaneously reducing the thickness of the magazine pockets and hence substantially increasing the number of magazine pockets. Moreover, the invention also 30 results in a considerable reduction of the manufacturing costs for each individual magazine pocket as well as for the arrangement as a whole.

The feeding means may preferably comprise at least one pair of controllably rotatable cylinders or rollers provided at said station and arranged to bear against mutually opposite sides of a banknote or other document inserted therebetween.

Furthermore, said holding means of each pocket may suitably comprise at least one pair of resiliently flexible clamping means having clamping portions located at or near said opening and movable relatively to each other between, on the one hand clamping positions, in which they are arranged to bear resiliently against mutually opposite sides of a banknote or other document fed in into the pocket, and, on the other hand, release positions, in which they permit an unobstructed infeed of a banknote or other document into or an unobstructed outfeed of a banknote or other document from the pocket by means of said feeding means.

15 According to a preferred embodiment of the invention, the arrangement may comprise cam means provided at said station and the clamping portions of a magazine pocket placed in front of the station may be capable of being brought to engage said cam means and move from their clamping positions to their release positions through a limited relative displacement of said pocket and said cam means in direction towards each other.

In this case, said cam means may be mounted in stationary positions, whereas each magazine pocket is

25 movably mounted in the magazine for controllable limited movement thereof between, on the one hand a retracted inner end position, and on the other hand an outer end position, in which it protrudes from the rest of the magazine and to which it can move temporarily when it is placed in front of said station.

Alternatively, said cam means may however instead be mounted for limited movement thereof in direction towards the magazine, whereas the magazine pockets are stationary mounted in the magazine.

The magazine may preferably consist of a rotatable

magazine drum containing a plurality of sector-like magazine pockets.

According to a favourable embodiment of the invention, the arrangement may comprise a sensor which, when a banknote or other document is fed in into a magazine pocket placed in front of an infeed station and having its clamping portions located in their release positions due to an engagement with said cam means, is arranged to sense when the rear end of said banknote or other document reaches a predetermined position and then trigger a relative movement of said pocket and said cam means in a direction away from each other and simultaneously adapt the speed at which the feeding means tend to feed said banknote or other document to the speed of said relative movement of said pocket and said cam means in direction away from each other.

Below, the invention is described in further detail with reference to the accompanying drawings, in which:-

Figure 1 shows a partially exploded perspective view of an arrangement according to an embodiment of the invention selected by way of example only,

Figure 2 shows a side elevation, in section, of said arrangement,

Figure 3 shows a perspective view of a controllably rotatable magazine drum forming part of the arrangement, only some few of a large number of magazine pockets contained in said drum being shown,

Figure 4 shows an exploded perspective view of one of the magazine pockets,

Figure 5 is a partial view in section corresponding to Figure 2 and on an enlarged scale, showing a magazine pocket, placed in front of an infeed station of the arrangement, in an inner end position, and

Figure 6 is a corresponding partial view, showing

35

said magazine pocket in an outer end position.

The arrangement shown in the drawings constitutes a banknote handling arrangement, primarily intended to be used with a cash register in a shop or the like. How-5 ever, it may be used also in other connections, for instance in a payment machine.

The arrangement comprises the following main components, namely a banknote receiving table 10, a banknote reader 11, a conveyor unit 12, a banknote magazine 10 13, a banknote infeed device 14 and a banknote outfeed device 15.

Magazine 13 consists of a generally cylindrical magazine drum which is controllably rotatable by means of an electric driving motor 16 and a cog-belt transmistion 17 and which contains a large number of sector-like magazine pockets 18, mounted for limited movement in a radial direction between two side pieces 19. As can best be seen from Figure 4, each magazine pocket 18 is formed by two opposite members 20, each comprising a generally 20 rectangular plate-like main portion 21 and two side flanges 22 and 23, extending along the longitudinal edges of said main portion. At said flanges, the two members 20 are provided with snap-in means 24 and 25, respectively, for holding said members together in positions in which they form a banknote receiving space therebetween.

At its radially outer end, each magazine pocket 18 has a combined infeed and outfeed opening 26, through which a banknote can be fed in into or fed out from the pocket. Furthermore, adjacent to opening 26, each pocket 18 is provided with holding means which act as resilient clamping means and serve to hold a banknote fed in into the pocket releasably within the same. These holding means are formed by a plurality of resiliently flexible fingers 27, provided on the main portion 21 of each mem-

20

35

ber 20 and having clamping portions 27', located at or near opening 26 and movable relatively to each other between on the one hand clamping positions, in which they are arranged to bear resiliently against mutually opposite sides of a banknote fed in into pocket 18, and on the other hand release positions, in which they permit an unobstructed infeed of a banknote into or outfeed of a banknote from pocket 18 by means of feeding device 14. Fingers 27 are arranged in such a manner that, when uneffected and when any banknote has not been inserted into the pocket, the clamping portions 27' of the fingers of one member 20 may project a short length into the free spaces existing between the clamping portions of the fingers of the other member 20.

In order to permit a limited radial movement of magazine pockets 18, at their sides facing side pieces 19, the pockets are provided with guide pins 29 projecting into radially extending guide grooves 28 in the side pieces. Moreover, at its one end, each magazine pocket is provided with a resilient pawl 30 by means of which it normally can be held in an inner radially retracted position.

When a banknote is to be fed in into the above described arrangement, it is placed upon table 10, where25 upon it is inserted into banknote reader 11. Upon a check of the validity of the banknote and a determination of the value of the banknote effected in said reader, the banknote is transferred by conveyor unit 12 to infeed device 14 which forms an infeed station located adjacent to the magazine and where the banknote can be fed in into a selectable unoccupied magazine pocket 18.

In order to bring about the infeed operation, after having been placed in front of infeed device 14, the selected magazine pocket 18 is actuated by means of an electrically powered operating device 31 which releases

pawl 30 and through engagement with one of guide pins 29 moves the magazine pocket from its inner end position shown in Figure 5 to a radially protruding outer end position shown in Figure 6. During this movement of 5 pocket 18, clamping portions 27' of fingers 27 are brought to engage cam means 32 of device 14 which move said clamping portions from their previous clamping positions to spaced-apart release positions.

By means of two controllably rotatable feeding 10 rollers 33, which form part of infeed device 14 and which are arranged to bear against mutually opposite sides of a banknote inserted between said rollers, the banknote can then be inserted into pocket 18 without being hindered by clamping portions 27' of fingers 27. An electrooptical 15 sensor 34 senses when the banknote has reached a predetermined position in which its rear end approaches rollers 33. When this happens, operating device 31 is caused to initiate a return movement of pocket 18. Simultaneously, the speed at which rollers 33 tend to feed the banknote 20 is adapted to the speed at which pocket 18 moves in a radial direction into the magazine drum. Clamping portions 27' are then moved away from cam means 32 and brought into resilient contact with mutually opposite sides of the banknote in order then to hold the banknote 25 in such a position in pocket 18 that the banknote will project from the pocket with a short rear portion thereof. When the pocket has been returned to its inner end position, the arrangement is ready to permit an insertion of another banknote therein.

The outfeed device 15 forms an outfeed station adjacent to magazine 13 where banknotes may be fed out from the magazine one by one.

When a selectable pocket 18 has been placed in front of outfeed device 15, an outfeed operation can be effected in a manner inverted in relation to the de-

scribed infeed of a banknote at the infeed station. In order to facilitate a movement of a magazine pocket 18 placed in front of outfeed device 15 in a radial direction, there is provided an electrically powered operating device 35 which functions in the same manner as device 31. The outfeed device includes controllable feeding rollers 36 and an electrooptical sensor 37.

The arrangement also comprises a control and monitoring unit, not shown in the drawings, wherein information about the contents of the magazine is continuously stored as individual information about the contents of each individual magazine pocket. Information about the denomination of a banknote fed in into the magazine is supplied to said unit from banknote reader 11, while information about the identity of a magazine pocket at a given moment placed in front of infeed device 14 or outfeed device 15 is supplied to said unit from a sensor, not shown, cooperating with code means 38 of the magazine.

20 The invention is not restricted to the embodiment above described and shown in the drawings. Instead, many other embodiments are feasible within the scope of the invention as defined in the following claims. By way of example, it can be mentioned that the arrangement need not necessarily be provided with separate infeed 25 and outfeed devices but may instead be provided with a combined infeed and outfeed device. Furthermore, it should be noted that the arrangement may be designed to handle other documents than banknotes. Finally, it 30 could be mentioned that the magazine need not consist of a rotatable drum. Instead, it may for instance consist of an elongate magazine which is mounted for rectilinear movement in its longitudinal direction.

20

9

Claims

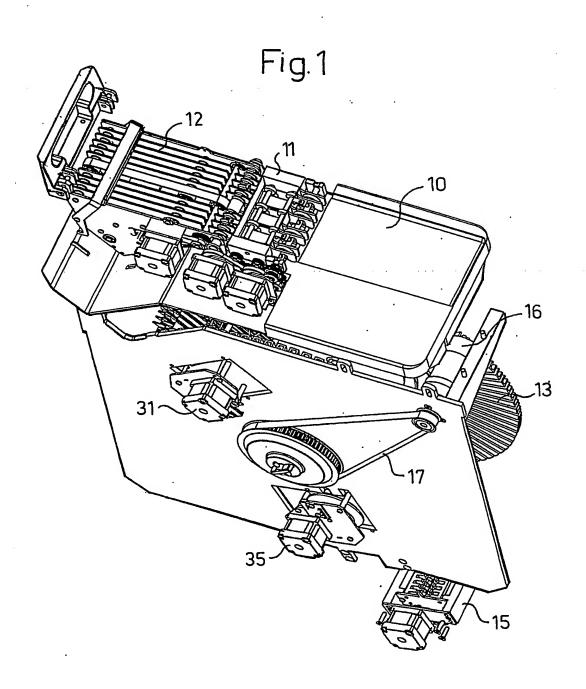
- 1. Arrangement for handling banknotes and/or other documents, said arrangement comprising a magazine (13) containing a plurality of magazine pockets (18), each one of said pockets being arranged to receive only one 5 banknote or other document therein and having, at one end thereof, a combined infeed and outfeed opening (26) through which a banknote or other document can be fed in into or fed out from the pocket (18), and each one of said pockets being provided with means (27) for releasably holding a banknote or other document fed in into the pocket (18) within the same, said arrangement also comprising controllable driving means (16, 17) for the magazine (13), by means of which a selectable magazine pocket (18) can be placed with its said opening (26) in front of at least one infeed and/or outfeed station (14, 15) located adjacent to the magazine (13), and feeding means (33) for controllably feeding in a banknote or other document into or controllably feeding out a banknote or other document from a pocket (18) placed in front of said station (14, 15), characterized in that said feeding means consist of feeding means (33) provided at said station (14, 15).
 - Arrangement according to claim 1, characterized in that said feeding means comprise at least one pair of controllably rotatable cylinders or rollers (33) provided at said station (14, 15) and arranged to bear against mutually opposite sides of a banknote or other document inserted therebetween.
- Arrangement according to claim 1 or 2, characterized in that said holding means of each magazine pocket (18) comprise at least one pair of resiliently flexible clamping means (27) having clamping portions (27') located at or near said opening (26) and movable relatively

to each other between, on the one hand clamping positions, in which they are arranged to bear resiliently against mutually opposite sides of a banknote or other document fed in into the pocket (18), and, on the other hand release positions, in which they permit an unobstructed infeed of a banknote or other document into or an unobstructed outfeed of a banknote or other document from the pocket (18) by means of said feeding means (33).

- 10 4. Arrangement according to claim 3, characterized in that it comprises cam means (32) provided at said station (14, 15) and that the clamping portions (27') of a magazine pocket (18) placed in front of the station (14, 15) are capable of being brought to engage said
- 15 cam means and move from their clamping positions to their release positions through a limited relative displacement of said pocket (18) and said cam means (32) in a direction towards each other.
- 5. Arrangement according to claim 4, characterized in that said cam means (32) are mounted in stationary positions, whereas each magazine pocket (18) is movably mounted in the magazine (13) for controllable limited movement thereof between, on the one hand a retracted inner end position, and on the other hand an outer end
- position, in which it protrudes from the rest of the magazine (13) and to which it can move temporarily when it is placed in front of said station (14, 15).
 - 6. Arrangement according to claim 4, characterized in that said cam means (32) are mounted for limited
- movement thereof in direction towards the magazine (13), whereas the magazine pockets (18) are stationary mounted in the magazine (13).
 - 7. Arrangement according to claim 5 or 6, characterized in that the magazine consists of a rotatable magazine drum (13) containing a plurality of sector-like

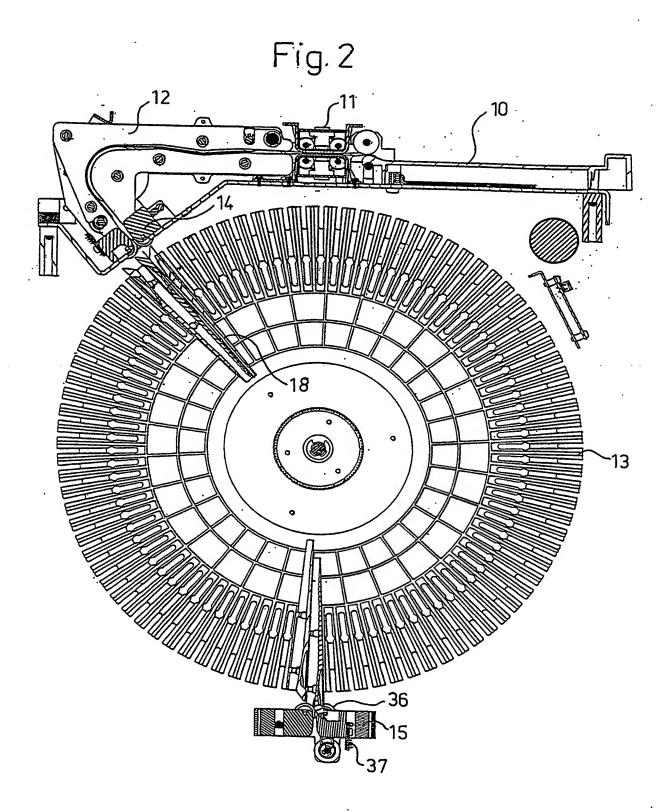
magazine pockets (18).

Arrangement according to any of claims 4 - 7, characterized in that it comprises a sensor (34) which, when a banknote or other document is fed in into a maga-5 zine pocket (18) placed in front of an infeed station (14) and having its clamping portions (27') located in their release positions due to an engagement with said cam means (32), is arranged to sense when the rear end of said banknote or other document reaches a predetermined 10 position and then trigger a relative movement of said pocket (18) and said cam means (32) in direction away from each other and simultaneously adapt the speed at which the feeding means (33) tend to feed said banknote or other document to the speed of said relative movement 15 of said pocket (18) and said cam means (32) in direction away from each other.

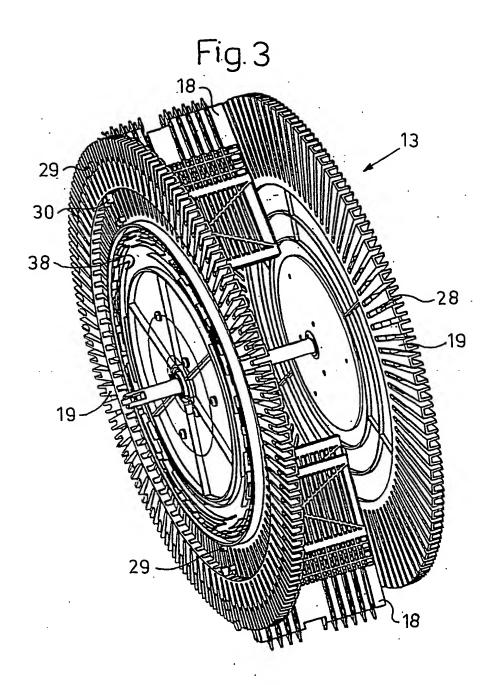


SUBSTITUTE SHEET (RULE 26)

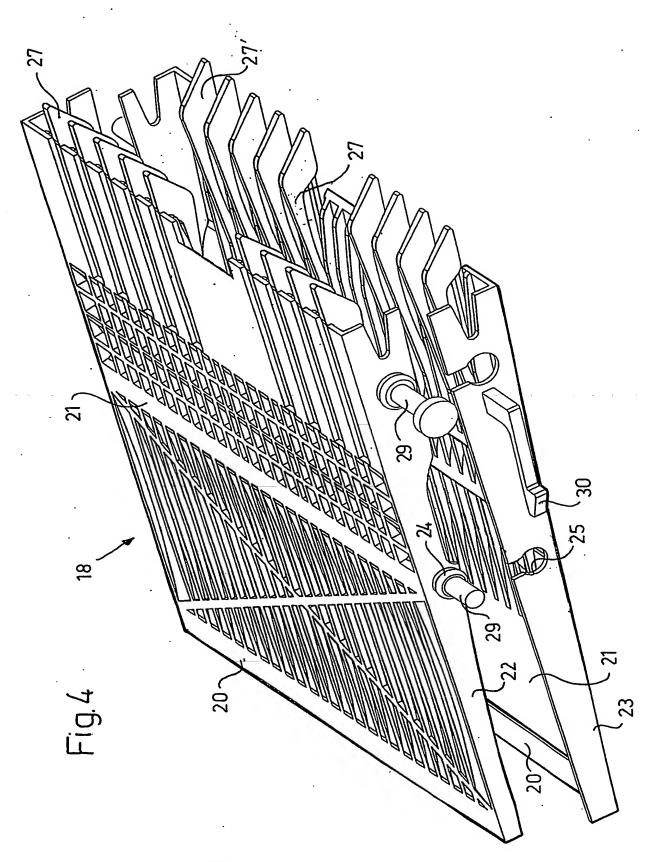
2/6



· SUBSTITUTE SHEET (RULE 26)

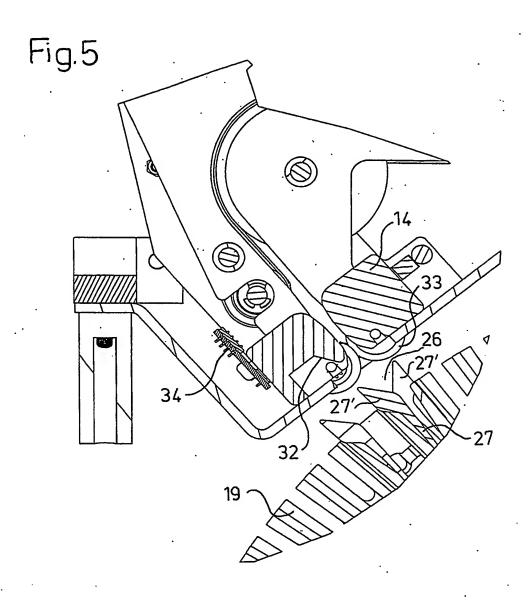


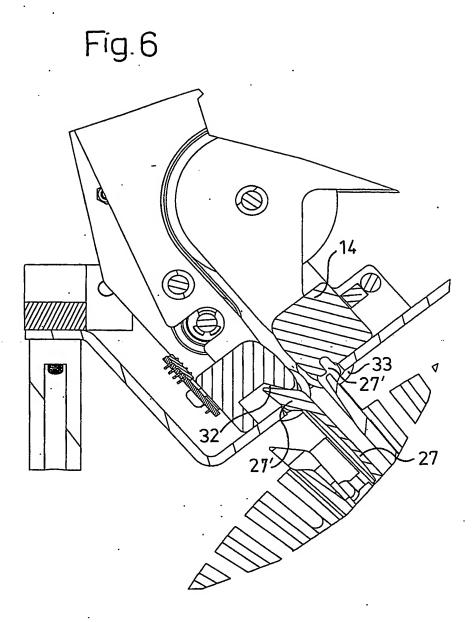
4/6



SUBSTITUTE SHEET (RULE 26)

5/6







International application No.

PCT/SE 03/01359

A. CLASSIFICATION OF SUBJECT MATTER IPC7: G07D 11/00 According to International Patent Classification (IPC) or to both national classification and IPC B. FIELDS SEARCHED Minimum documentation searched (classification system followed by classification symbols) IPC7: G07D Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched SE,DK,FI,NO classes as above Electronic data base consulted during the international search (name of data base and, where practicable, search terms used) EPO-INTERNAL, WPI DATA, PAJ C. DOCUMENTS CONSIDERED TO BE RELEVANT Category* Citation of document, with indication, where appropriate, of the relevant passages Relevant to claim No. X SE 508152 C2 (CASH AND CHANGE CONTROL SWEDEN AB), 1,2 7 Sept 1998 (07.09.98), page 2, line 24 - line 36; page 3, line 1 - line 7 Y 3 Y EP 0783162 A1 (M.I.B. ELETTRONICA S.R.L.), 3 9 July 1997 (09.07.97), figures 3-4 Α 4-8 Y EP 0604880 A2 (M.I.B. ELETTRONICA S.R.L.), 3 6 July 1994 (06.07.94), figures 8a-8c Further documents are listed in the continuation of Box C. See patent family annex. Special categories of cited documents: later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention document defining the general state of the art which is not considered to be of particular relevance earlier application or patent but published on or after the international "X" document of particular relevance: the claimed invention cannot be filing date considered novel or cannot be considered to involve an inventive step when the document is taken alone document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified) document of particular relevance: the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art document referring to an oral disclosure, use, exhibition or other document published prior to the international filing date but later than "&" document member of the same patent family the priority date claimed Date of the actual completion of the international search Date of mailing of the international search report 2 1 -11- 2003 <u> 18 November 2003</u> Name and mailing address of the ISA/ Authorized officer Swedish Patent Office Box 5055, S-102 42 STOCKHOLM Malin Hallmén / MRo Facsimile No. +46 8 666 02 86 Telephone No. + 46 8 782 25 00



INTERNATIONAL SEARCH REPORT

Information on patent family members



International application No.

06/09/03 | PCT/SE 03/01359

Patent document cited in search report	Publication date	P	atent family member(s)	Publication date		
SE 508152	C2 07/09/98	AT AU AU DE EP NO NO SE US	208079 T 725386 B 2313197 A 6233698 A 69707850 D 0891613 A,B 0976110 A 984364 A 993839 A 9700468 A 6213310 B 9835324 A	15/11/01 12/10/00 10/10/97 26/08/98 00/00/00 20/01/99 02/02/00 16/11/98 10/08/99 12/08/98 10/04/01 13/08/98		
EP 0783162	A1 09/07/97	AT De Us	176825 T 69507888 D,T 5722332 A	15/03/99 17/06/99 03/03/98		
EP 0604880	A2 06/07/94	IT IT US	1256495 B MI922991 D 5488913 A	07/12/95 00/00/00 06/02/96		

REVISED VERSION

(19) World Intellectual Property Organization International Bureau



10/526188

(43) International Publication Date 15 April 2004 (15.04.2004)

PCT

(10) International Publication Number WO 2004/032068 A1

(51) International Patent Classification7:

G07D 11/00

(21) International Application Number:

PCT/SE2003/001359

(22) International Filing Date:

2 September 2003 (02.09.2003)

(25) Filing Language:

Swedish

(26) Publication Language:

English

(30) Priority Data: 0202586-4

2 September 2002 (02.09.2002)

(71) Applicant (for all designated States except US): ROSEN-GRENS SAFE PAY AB [SE/SE]; P.O. Box 121 43, S-402 42 Göteborg (SE).

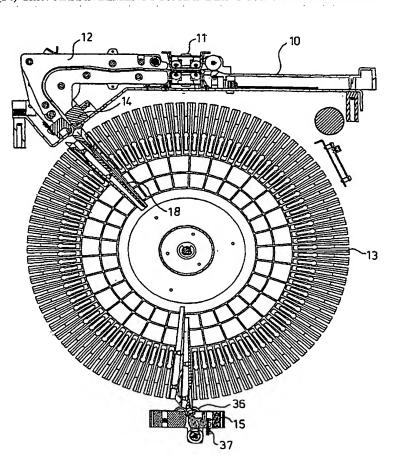
- (72) Inventors; and
- (75) Inventors/Applicants (for US only): HANSSON, Gustaf, Lars-Åke [SE/SE]; Vik Löta, S-640 31 Mellösa (SE). SKÅNBERG, Kurt, Erik [SE/SE]; Bäverstigen 12, S-641 53 Katrineholm (SE).
- (74) Agent: ZETTERSTRÖM, Alf; Alf Zetterström AB, Sågvägen 12, S-184 85 Åkersberga (SE).
- (81) Designated States (national): AU, CA, NO, RU, SE, US.
- (84) Designated States (regional): European patent (AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HU, IE, IT, LU, MC, NL, PT, RO, SE, SI, SK, TR).

Published:

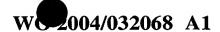
with international search report

[Continued on next page]

(54) Title: ARRANGEMENT FOR HANDLING BANKNOTES AND/OR OTHER DOCUMENTS



(57) Abstract: An arrangement for handling banknotes comprises a magazine (13) containing a plurality of magazine pockets (18). Each pocket (18) has an infeed and outfeed opening (26) through which a banknote can be fed in into or fed out from the pocket (18). Furthermore, each pocket is provided with means (27) for releasably holding a banknote fed in into the pocket (18) within the same. The arrangement also comprises controllable driving means (16, 17), by means of which a selectable magazine pocket (18) can be placed with its opening (26) in front of an infeed and/or outfeed station (14, 15) located adjacent to the magazine (13), and feeding means (33) for controllably feeding in a banknote into or feeding out a banknote from a pocket (18) placed in front of said station (14, 15). Said feeding means consist of feeding means (33) provided at said station (14, 15).





- (88) Date of publication of the revised international search report: 3 February 2005
- (15) Information about Correction: see PCT Gazette No. 05/2005 of 3 February 2005, Section II

For two-letter codes and other abbreviations, refer to the "Guidance Notes on Codes and Abbreviations" appearing at the beginning of each regular issue of the PCT Gazette.

REVISED VERSION

INTERNATIONAL SEARCH REPORT

International application No.

PCT/SE 2003/001359

		FC1/3E 20	03/001333						
A. CLASSIFICATION OF SUBJECT MATTER									
IPC7: G07D 11/00 According to International Patent Classification (IPC) or to both national classification and IPC									
B. FIELD	B. FIELDS SEARCHED								
Minimum do	ocumentation searched (classification system followed by	classification symbols)							
IPC7: G									
Documentati	Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched								
SE,DK,FI,NO classes as above									
Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)									
EPO-INT	ERNAL, WPI DATA, PAJ	•							
C. DOCU	MENTS CONSIDERED TO BE RELEVANT								
Category*	Citation of document, with indication, where app	ropriate, of the relevant passages	Relevant to claim No.						
X	SE 508152 C2 (CASH AND CHANGE CO 7 Sept 1998 (07.09.1998), pa line 24 - line 36; page 3, 1	1,2							
Y		3							
	·								
Y	EP 0783162 A1 (M.I.B. ELETTRONIC 9 July 1997 (09.07.1997), fi	3							
A		4-8							
Y	EP 0604880 A2 (M.I.B. ELETTRONIC 6 July 1994 (06.07.1994), fi	3							
									
Further documents are listed in the continuation of Box C. X See patent family annex.									
* Special categories of cited documents: "T" later document published after the international filing date or priority									
"A" document defining the general state of the art which is not considered to be of particular relevance date and not in conflict with the application but cited to understand the principle or theory underlying the invention									
"H" earlier application or patent but published on or after the international filing date. "L" document which may throw doubts on priority claim(s) or which is									
cited to establish the publication date of another citation or other special reason (as specified) "Y" document of particular relevance: the claimed invention cannot be									
means	"O" document referring to an oral disclosure, use, exhibition or other means considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obtained to involve an inventive step when the document is								
"P" document published prior to the international filing date but later than the priority date claimed "&" document member of the same patent family									
Date of the actual completion of the international search Date of mailing of the international search report									
8 Novem	8 November 2004 (1 1 -11- 2004								
Name and	mailing address of the ISA/	Authorized officer							
	Swedish Patent Office Box 5055, S-102 42 STOCKHOLM Malin Hallmén / JA A								
	No. + 46 8 666 02 86	Malin Hallmen / JA A							

INTERNATIONAL SEARCH REPORT

International application No. PCT/SE 2003/001359

Category*	Citation of document, with indication, where appropriate, of the relevant passages						3	Relevant to claim No.						
X	US	3930581 figure	A 2	(GRAY),	6	January 	1976	(06.01.	. 1976)	,		1	•	
						·								

Information on patent family members 01/10/2004

International application No.
PCT/SE 2003/001359

SE	508152	C2	07/09/1998	AT AU AU CA DE EP NO NO SE US	208079 T 725386 B 2313197 A 6233698 A 2280052 A 69707850 D 0891613 A,B 0976110 A 984364 A 993839 A 9700468 A 6213310 B 9835324 A	15/11/2001 12/10/2000 10/10/1997 26/08/1998 13/08/1998 00/00/0000 20/01/1999 02/02/2000 16/11/1998 10/08/1999 12/08/1998 10/04/2001 13/08/1998
EP	0783162	A1	09/07/1997	AT De Us	176825 T 69507888 D,T 5722332 A	15/03/1999 17/06/1999 03/03/1998
EP	0604880	A2	06/07/1994	IT IT US	1256495 B MI922991 D 5488913 A	07/12/1995 00/00/0000 06/02/1996
US	3930581	A	06/01/1976	DE GB IT JP	2502222 A,B,C 1485041 A 1026420 B 50105197 A	24/07/1975 08/09/1977 20/09/1978 19/08/1975

This Page is Inserted by IFW Indexing and Scanning Operations and is not part of the Official Record

BEST AVAILABLE IMAGES

Defective images within this document are accurate representations of the original documents submitted by the applicant.

Defects in the images include but are not limited to the items checked:

BLACK BORDERS

IMAGE CUT OFF AT TOP, BOTTOM OR SIDES

FADED TEXT OR DRAWING

BLURRED OR ILLEGIBLE TEXT OR DRAWING

SKEWED/SLANTED IMAGES

COLOR OR BLACK AND WHITE PHOTOGRAPHS

GRAY SCALE DOCUMENTS

LINES OR MARKS ON ORIGINAL DOCUMENT

REFERENCE(S) OR EXHIBIT(S) SUBMITTED ARE POOR QUALITY

IMAGES ARE BEST AVAILABLE COPY.

☐ OTHER:

As rescanning these documents will not correct the image problems checked, please do not report these problems to the IFW Image Problem Mailbox.